

FOUR HANDS

# Mindfully Made Styles



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# Mindfully Made Styles

At Four Hands, we're constantly exploring creative new ways of recycling, upcycling and sourcing sustainable materials to minimize our environmental impact and decrease waste.

Many of our latest styles are partly or entirely made from recycled or repurposed materials.

In this guide, you'll learn how we're using a few of these materials and the process behind each.



01.

# Fiqa



Marlin Sofa



# Fiqa

## The Process

- Fiqa spent years creating the world's first eco-friendly performance fabric.
- The use of fully recyclable materials helps each textile hold its shape and ensures it can be recycled repeatedly.
- A water-free solution-dyeing process preserves this natural resource and warrants long-lasting, fade-resistant color at the fiber level.
- The result is richly hued, supremely soft and highly durable performance fabric that's suitable for every space, indoors and out.



02.

# Recycled Water Bottles

Chloe Media Lounger



# Recycled Water Bottles

## The Process

- Water bottles diverted from landfills are creatively repurposed to produce beautiful fabrics.
- Post-consumer bottles are collected, washed, chopped, melted into chips, then re-melted into yarns.
- Yarns are then woven into luxurious fabrics that are used to upholster some of our top-selling sofas and chairs.



03.

# Upcycled Denim



The Orson



# Upcycled Denim

## The Process

- Our upcycled denim upholstery has the twill weave and structure you'd expect from denim. A closer look reveals recycled slubs of denim in a range of colors.
- The process is restorative by design, beginning with collecting, sorting and separating post-industrial textile waste — mainly discarded cotton fiber and fabric scraps from the cutting tables of Guatemala's denim mills.
- Fabric is ground and shredded back into fiber, then spun to develop regenerated cotton yarns. Those yarns are then used to weave a collection of curated fabrics.
- Textiles are made of 100% natural fibers, free from synthetics, chemicals and dyes.
- Made in one of the first closed-loop industrial mills with a textile-to-textile upcycling system.



04.

# Upcycled Leather



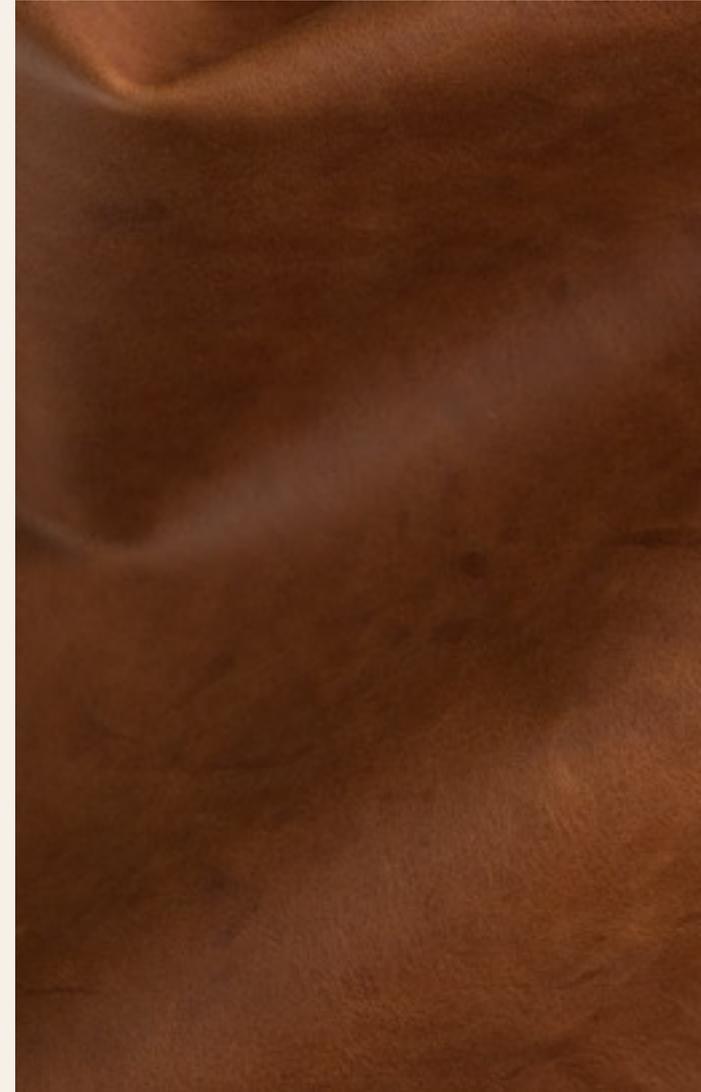
Colt 3-Pc Sectional



# Upcycled Leather

## The Process

- Up to 90% of hides with an abundance of natural markings, scars or color variations are unused and tossed aside, leaving them for the landfill.
- We source from a family-owned tannery that salvages the raw material by diverting it from landfills, then processing it in the same way as high-end hides for a sustainable twist on luxury leathers.
- These upcycled leathers are beautifully supple and buttery, with unmatched depth of color and richness. Moreover, the construction process naturally nets a warm, vintage look that otherwise takes 20 years of aging to achieve.



05.

# FSC<sup>®</sup> - Certified Woods



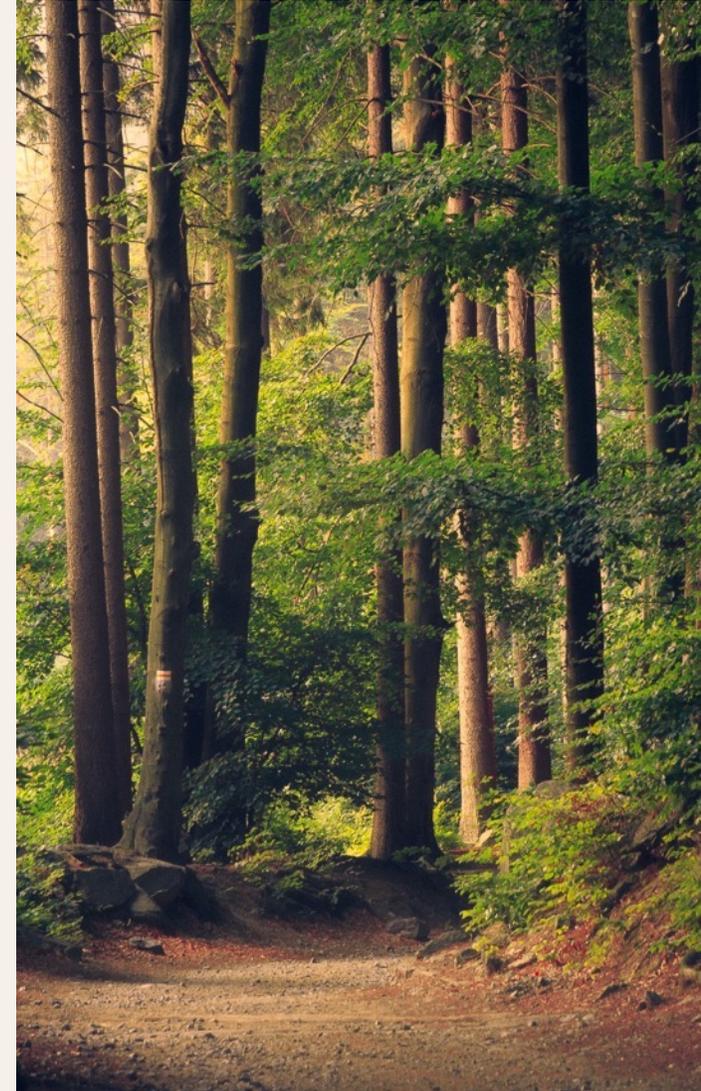
Cintra Extension Dining Table



# FSC®-Certified Woods

## The Process

- The Forest Stewardship Council® (FSC®) certification promotes responsible forestry management which ensures that the production of timber maintains the forest's biodiversity, productivity and ecological processes.
- For any product to be claimed as FSC®-certified, the forest, product manufacturer and importer — Four Hands — must all be independently certified by FSC®-accredited certification bodies.
- FSC®-certified teak, used in many of our outdoor styles, is harvested from sustainably managed forests. It's known as a durable, time-tested material that develops a natural, silvery grey patina when exposed to the elements.



06.

# Belgian Linen™

Bridges Slipcover Dining Armchair



# Belgian Linen™

- Naturally durable and soft to the touch, Libeco™-sourced Belgian Linen™ is artisan-made and free of toxic chemicals.
- Libeco™ works with farmers and weavers to achieve the smallest possible ecological footprint, using no irrigation. Libeco™ has operated in a carbon-neutral facility powered by sun and wind since 2014. All Libeco™ linens are OEKO-TEX® STANDARD 100 certified and produced with zero waste.
- You'll find this exclusive linen on upholstered beds, sofas, dining seating and more.





# More Mindfully Made Materials



## PET (Polyethylene terephthalate)

- Made from recycled post-industrial and post-consumer plastics.
- Highly sustainable and can be recovered and recycled again and again.
- Excellent resiliency and high abrasion resistance.
- Low absorbency allows the fiber to dry quickly, making it both outdoor- and eco-friendly.

## Recycled Olefin

- Strong, soft, fade-resistant and easy to clean.
- Created from a production process with very little by-product.
- Known for its UV-resistant, stain-resistant, water-repellent and quick-drying abilities.
- Its fibers can be recycled and reused up to 10 times.

FOUR HANDS

Thank you

