

BEETLE chair, counter chair, bar chair Assembly instruction
 Frame with flat mounting plates + Plastic seat

Assembly instruction for the following chairs – Seat-, front-, fully upholstered & Un-upholstered Plastic shell:

Beetle Dining Chair



Beetle Counter Chair



Beetle Bar Chair



Assembly guide for frames with mounting plates as showed in the picture (not mounting towers)



Products:

- Beetle plastic shell (un-upholstered, seat-upholstered, front upholstered or fully upholstered).
- 4-leg steel base
- 4x Hexalobular socket flanged button head socket screws M6x12 // black (ISO 7380-2)
- 4x QuickClick Base Ø14 (Wagner part no: 15 8117 01)
- 4x QuickClick Black slim insert Ø20 (Wagner part no: 15 8289 01)
- 4x Countersunk M3x8 screw (ISO 14581)

Tools:

Akku drill or Unbraco key size 4 + Torx size 10.
 Loctite medium strength (Würth DOS thread locking agent MEDIUM, Art. No. 0893243050)



Mounting glides on frame

Products:

- 4x QuickClick Base $\varnothing 14$
(Wagner part no: 15 8117 01)
- 4x QuickClick Black slim insert $\varnothing 20$
(Wagner part no: 15 8289 01)
- 4x Countersunk M3x8 screw
(ISO 14581)



Products:

4-leg steel base
Loctite

Action:

Turn the Beetle frame upside down and apply Loctite in the 4x M3 holes in the feet



Products:

4x QuickClick Base $\varnothing 14$

Action:

Place the QuickClick bases on the legs.
Make sure the countersunk hole is visible (like the picture)



Products:

4x Countersunk M3x8 screw

Action:

Mount the screw into the frame – to fasten the QuickClick bases to the frame.

NB. Maximum torque 5 Nm



Products:

4x QuickClick Black slim insert Ø20

Action:

Place the Quick click inserts on the ground and the feet (with mounted QuickClick bases on) on top.



Action:

Apply force until you hear a "CLICK" from the feet.
The feet are now mounted – repeat for all 4 legs.



Mounting shell on the frame

Products:

4-leg plastic shell

Loctite

Action:

Turn the Beetle shell upside down and apply Loctite in the 4x M6 holes.



Products:

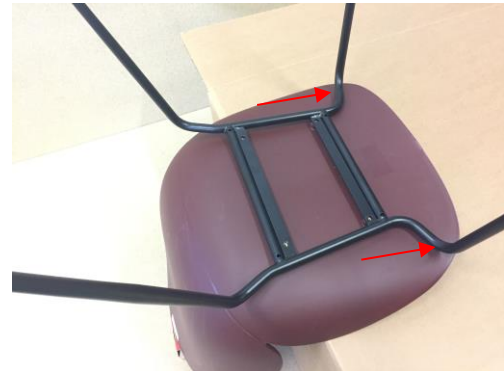
4x Hexalobular socket flanged button head socket screws
M6x12



Action:

Please place the base **exactly** as on the picture.
The 2 bend as the one marked with the **red arrows** on the picture, **shall** be placed forward on the shell.

(The mounting holes have different distance – so if the screw holes do not fit, you might have turned the frame the wrong way.)



Action:

Mount the 4x M6x12 screws.

Important: Do not tighten the screws before all 4 pcs screws have been inserted to the thread.

NB. Maximum torque 10 Nm.



Action:

Turn the chair back up and place it on the legs.
The Beetle chair is ready for use.

