

Assembly instruction for the following chairs – with fully upholstered WOOD shell:

Beetle Dining Chair



Beetle Counter Chair



Beetle Bar Chair



Assembly guide for frames with mounting plates as showed in the picture (not mounting towers)



Products:

- Upholstered Beetle shell (with back)
- 4-leg steel base
- 4x plastic spacers Ø15x10 // black – (Ackurat part. no: B15106.5SN)
- 4x Hexalobular socket flanged button head socket screws M5x25 // black (ISO 7380-2)
- 4x QuickClick Base Ø14 (Wagner part no: 15 8117 01)
- 4x QuickClick Black slim insert Ø20 (Wagner part no: 15 8289 01)
- 4x Countersunk M3x8 screw (ISO 14581)

Tools:

Akku drill or Unbraco key size 3 + Torx size 10.
Loctite medium strength (Würth DOS thread locking agent MEDIUM, Art. No. 0893243050)



Mounting glides on frame

Products:

- 4x QuickClick Base Ø14
(Wagner part no: 15 8117 01)
- 4x QuickClick Black slim insert Ø20
(Wagner part no: 15 8289 01)
- 4x Countersunk M3x8 screw
(ISO 14581)



Products:

4-leg steel base

Loctite

Action:

Turn the Beetle frame upside down and apply Loctite in the 4x M3 holes in the feet



Products:

4x QuickClick Base Ø14

Action:

Place the QuickClick bases on the legs.

Make sure the countersunk hole is visible (like the picture)



Products:

4x Countersunk M3x8 screw

Action:

Mount the screw into the frame – to fasten the QuickClick bases to the frame.

NB. Maximum torque 5 Nm



Products:

4x QuickClick Black slim insert Ø20

Action:

Place the Quick click inserts on the ground and the feet
(with mounted QuickClick bases on) on top.



Action:

Apply force until you hear a "CLICK" from the feet.
The feet are now mounted – repeat for all 4 legs.



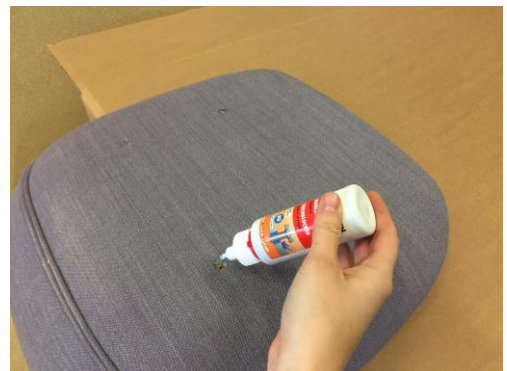
Mounting shell on the frame

Products:

4-leg wooded upholstered shell
Loctite

Action:

Turn the Beetle shell upside down and apply Loctite in the
4x M5 holes.



Products:

4x plastic spacers Ø15x10



Products:

Upholstered Beetle shell
4x Plastic spacers.

Action:

Turn the Beetle shell upside down, so the holes on the backside of the seat are visible and faced upwards.
Place the plastic spacer on top of the holes in the shell.

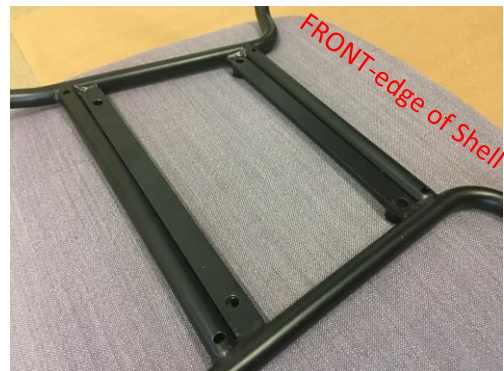


Products:

Upholstered Beetle shell.
Steel chair base.

Action:

Place the steel base on top of the plastic spacers and shell, so the 4 holes on the base are above the holes in the shell.



Action:

Make sure the spacers stay in place.
The screw should fit through the hole in the spacer and into the threaded hole in she shell



Products:

4x Hexalobular socket flanged button head socket screws
M5x25



Action:

Please place the base **exactly** as on the picture.
The 2 bend as the one marked with a **red arrow** on the picture, **shall** be placed forward on the shell.

(The mounting holes have different distance – so if the screw holes do not fit, you might have turned the frame the wrong way.)



Action:

Mount the 4 M5x25 screws.

Important: Do not tighten the screws before all 4 pcs screws have been inserted to the thread.

NB. Maximum torque 10 Nm.



Action:

Turn the chair back up and place it on the legs.
The Beetle chair is ready for use.

