

**Assembly instruction for the following chairs:**COCO Dining Chair**Products:**

- Upholstered COCO seat
- Upholstered COCO backrest
- 4-leg steel base
- 4x Spacer SPSC-DK // DK 15106.2S - Ackurat
- 8x M6x35 black screws (DIN 966A Oval countersunk head screw M6x35-Z)
- 4x glider (IF1814-16S - Ackurat)

**Tools:**

Fitted bit for screws and rubber hammer.

Loctite medium strength (Würth DOS thread locking agent MEDIUM, Art. No. 0893243050)

**Mounting glides on frame****Products:**

- 4x glider (IF1814-16S - Ackurat)

**Products:**

4x Glides

**Action:**

Place the glides in the end of each leg and press into the tube.



**Action:**

Use a rubber hammer to get the glides properly mounted into the legs.



## Mounting seat on the frame

**Products:**

Wooden upholstered COCO seat  
Loctite

**Action:**

Turn the COCO seat upside down and apply Loctite in the 4x M6 holes.

**Products:**

4x M6x35 black screws (DIN 966A Oval countersunk head screw M6x35-Z)

**Products:**

Upholstered COCO seat  
4x M6x35 screws

**Action:**

Turn the COCO seat upside down, so the holes on the backside of the seat are visible and faced upwards. Place the frame on top of the seat and place the 4 screws in the holes – through the frame and into the 4 threaded holes in the seat.



**Action:**

Mount the 4x M6x35 screws.

**Important:**

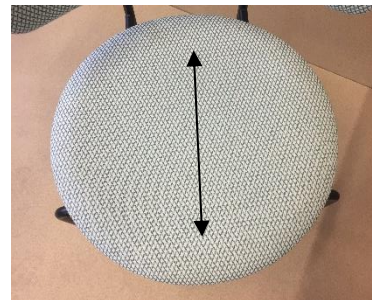
Do not tighten the screws before all 4 pcs screws have been inserted to the threads.

NB. Maximum torque 10 Nm.

**Action:**

If the fabric has pattern – make sure it is aligned correctly when the seat is mounted on the frame (so the fabric-pattern is not skewed)

Always check the pattern, but especially because of this round seat, the fabric could easily be tilted.



## Mounting backrest on the frame

**Products:**

4-leg wooded upholstered shell

Loctite

**Action:**

Turn the COCO backrest upside down and apply Loctite in the 4x M6 holes.

**Products:**

4x M6x35 black screws (DIN 966A Oval countersunk head screw M6x35-Z)

4x Spacer SPSC-DK // DK 15106.2S - Ackurat





**Products:**

Upholstered COCO backrest

4x Spacers

**Action:**

Turn the COCO backrest upside down, so the holes on the backside of the backrest are visible and faced upwards. Place the 4 spacers on top of the 4 holes on the backrest – with the flat side facing the backrest and the arc facing upwards.

**Products:**

Upholstered COCO backrest

4x Spacers

4-leg metal frame

4x M6x35 oval countersunk screws

**Action:**

Place the frame on top of the backrest and spacers. Place the 4 screws in the holes through the spacers.

**N.B.**

Make sure the backrest is turned the right way. Backrest is not correct in the picture to the right – turn the backrest around.

The top of the upholstered backrest needs to be higher up than the top of the metal frame.



**Products:**

Upholstered COCO backrest

4x spacers

4x screws

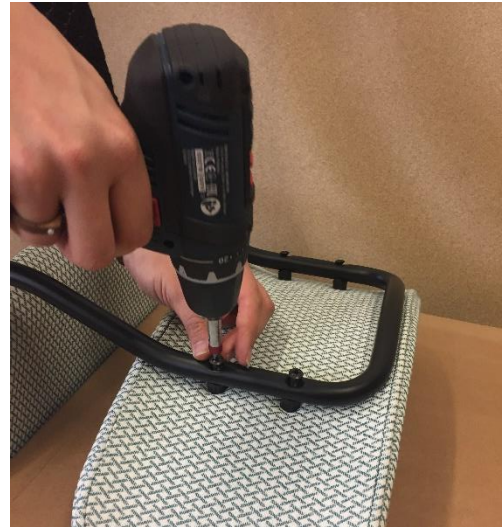
**Action:**

Mount the 4 screws into the threaded holes in the backrest.

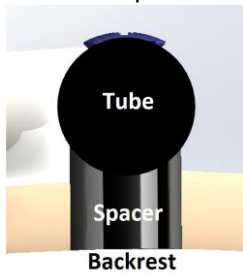
**Important:**

Do not tighten the screws before all 4 pcs screws have been inserted to the thread.

NB. Maximum torque 10 Nm.

**Action:**

Make sure the plastic spacers are turned correctly, so the arc in the spacer is fitted around the tube of the frame.

**Action:**

Turn the chair back up and place it on the legs.  
The COCO chair is ready for use.

