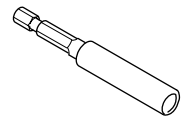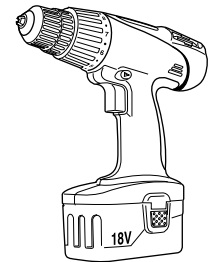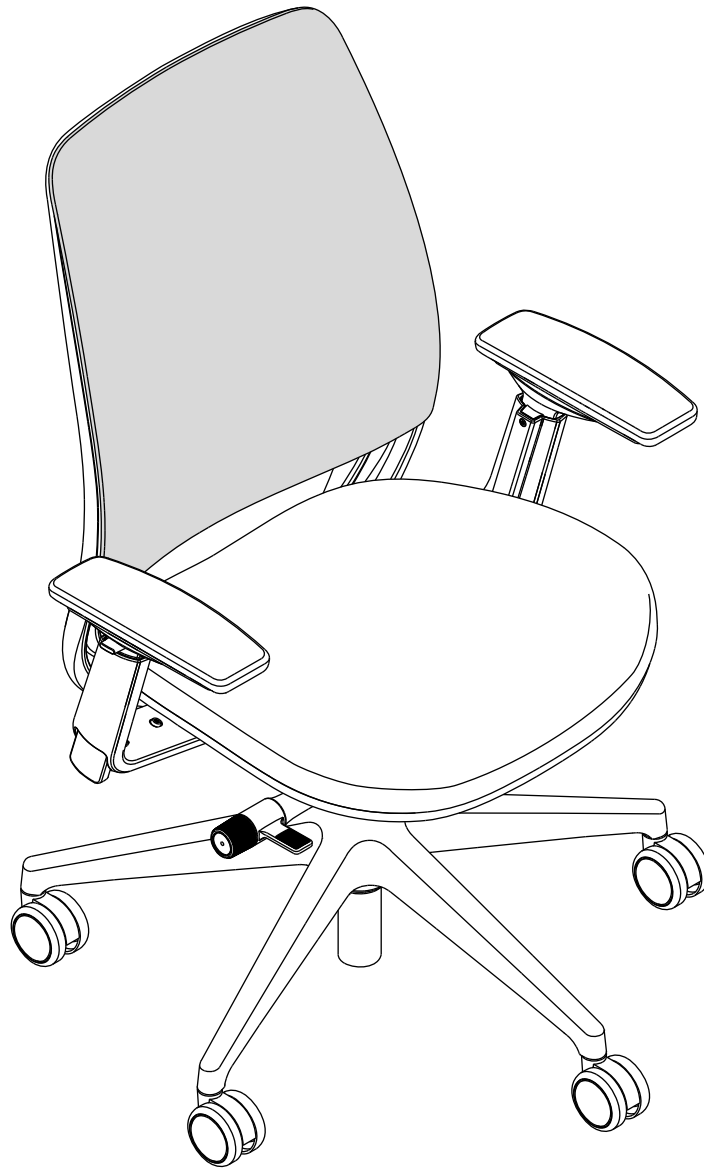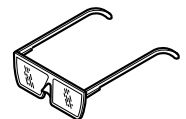# Steelcase®

Removal and Installation of Back Cushion Assembly on Steelcase Series® 2 Chair

18V
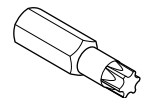
Torx T-20

If you have a problem, question, or request, call your local dealer, or Steelcase Line 1 at **888.STEELCASE** (888.783.3522) for immediate action by people who want to help you.

(Outside the U.S.A., Canada, Mexico, Puerto Rico, and the U.S. Virgin Islands, call: 1.616.247.2500)
Or visit our website: www.steelcase.com

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1. Remove four (4) Back Cushion screws.

**2.** Push bottom out (2a) and pull up on the Back Cushion to remove (2b).

NOTE: If chair has a lumbar, refer to page 3 for removal & installation of lumbar onto the Back Cushion.

3. When lumbar is installed, center it between the two lower hooks.

**4.** Start with Back Cushion top bosses in front of Back Frame top edge (4a) and Back Cushion lower tabs in front of cross bar (4b).

5. Compress Back Cushion to Back Frame to engage all six (6) Hooks, then slide the Back Cushion down.

6. Reverse step 1 to install four (4) screws into the Back Cushion. Torque to 1.45-1.95 Nm (13-17 in-lbs).

1

2b

2a

4a

2x

4b

2x

3

2x
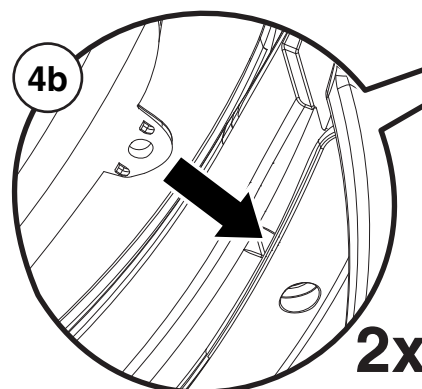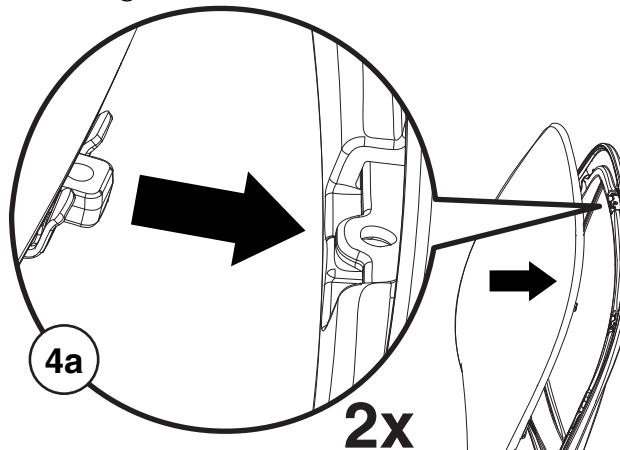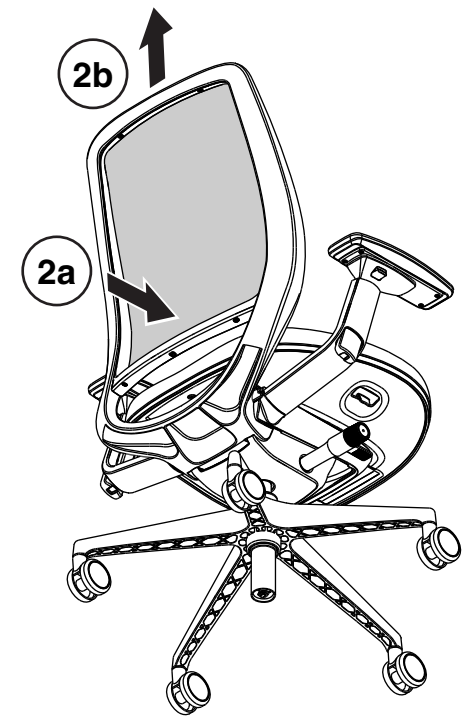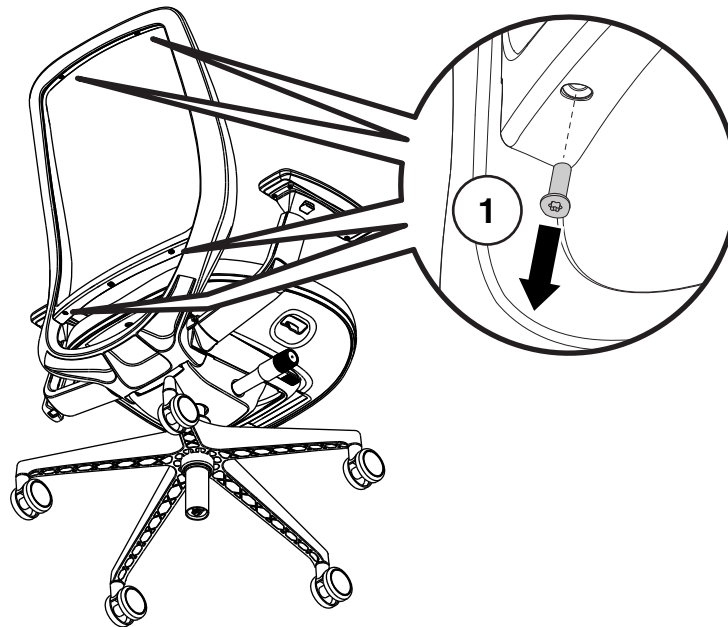
Only Back Assembly shown for clarity.

5

6x

Steelcase®
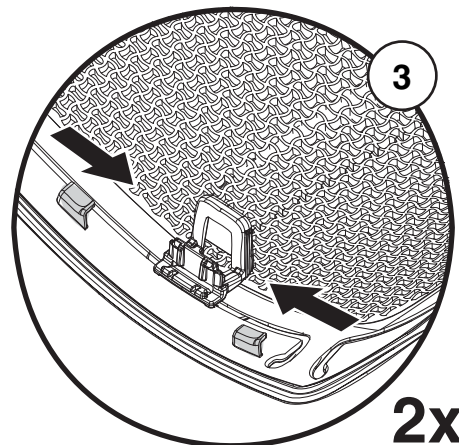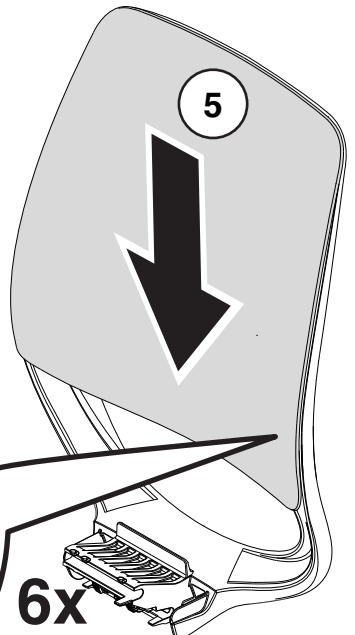
Removal & Installation of the Lumbar for Series 2 Chairs with Lumbar

1. With Back Cushion removed, the Lumbar Handles can be removed from the Lumbar Pad. Rotate the Handle to 45° (1a), then shift the gap to one end (1b) and rotate Handle to unsnap from Lumbar Pad (1c).

2. Remove lumbar by sliding it out of the Back Shell slot (2a). Reverse step for installation of lumbar. Only Handle snaps should protrude from the Back Shell slot (2b).

3. Reverse step 1 to reinstall the Lumbar Handles.

NOTE: When adding a Lumbar Pad to a chair that was purchased without one, you will need to remove the Lumbar Filler pieces. To remove, pull out by hand or use a flat bladed screwdriver to pop-out.

4. Follow steps on page 2 for installation of the Back Cushion.

1a

1c   1b

2x

2a

3

2b

2x