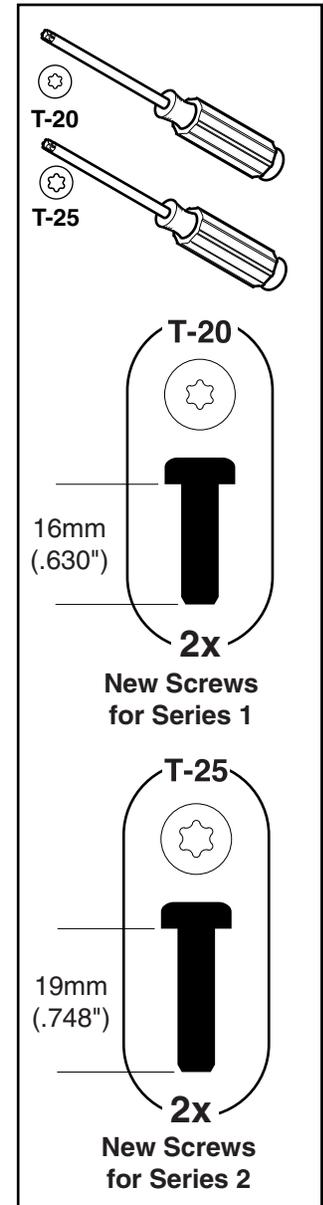
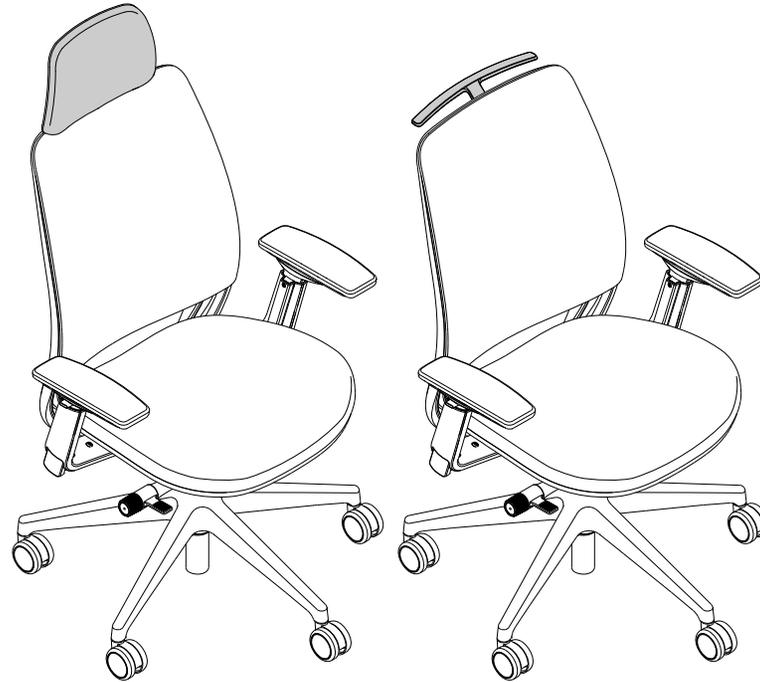


Steelcase Series™ 1 and Series™ 2 Headrest or Coat Hanger Assembly Directions

For Steelcase Series 1 Chair and Stool



For Steelcase Series 2 Chair and Stool



If you have a problem, question, or request, call your local dealer, or Steelcase Line 1 at **888.STEELCASE** (888.783.3522) for immediate action by people who want to help you.

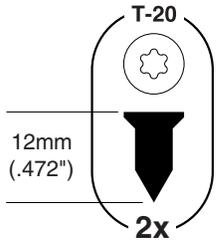
(Outside the U.S.A., Canada, Mexico, Puerto Rico, and the U.S. Virgin Islands, call: 1.616.247.2500)

Or visit our website: www.steelcase.com

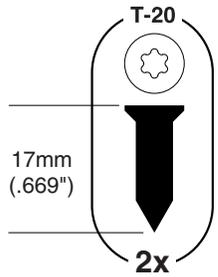
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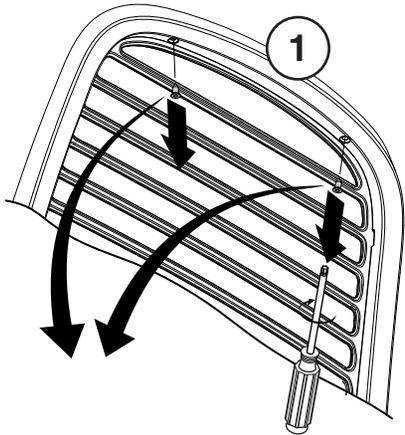
(Series 1 Chair shown)



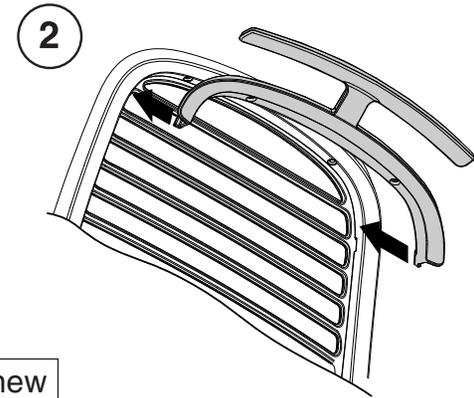
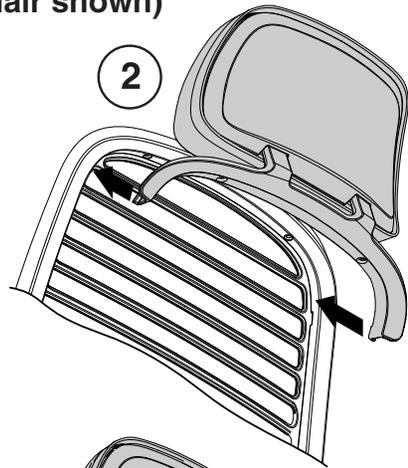
Existing Screws
for Series 1



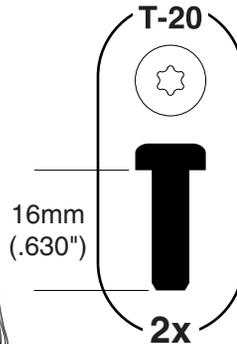
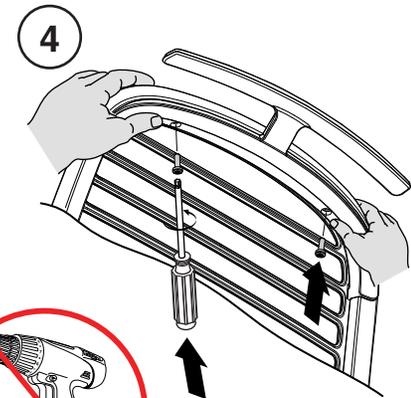
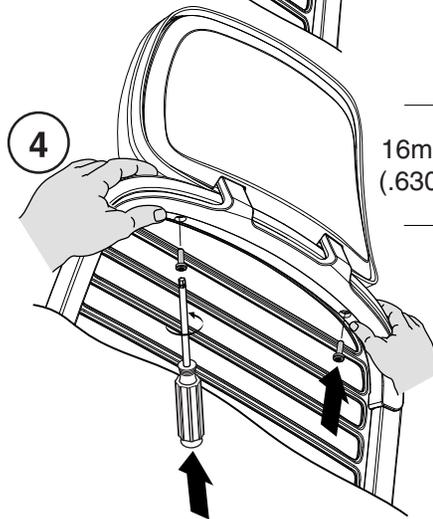
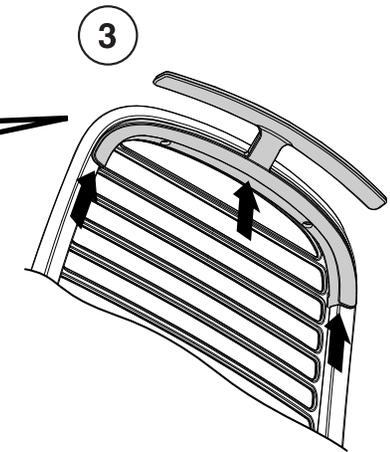
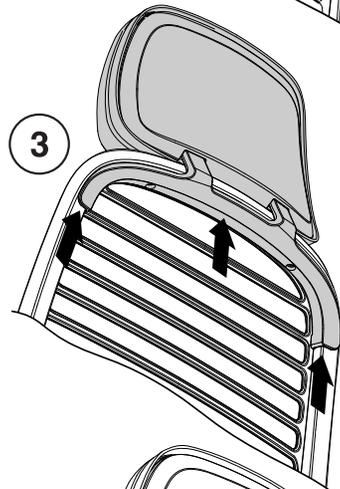
Existing Screws
for Series 2



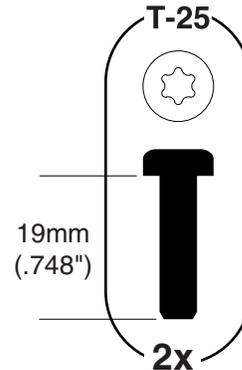
Remove the existing screws.
These screws are not long
enough to hold headrest or
coat hanger.



Ensure parts have no new
gaps after assembly.



New Screws
for Series 1



New Screws
for Series 2

Hand-tighten only

