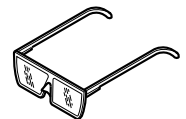


Torx T-30



If you have a problem, question, or request, call your local dealer, or Steelcase Line 1 at **888.STEELCASE** (888.783.3522) for immediate action by people who want to help you.

(Outside the U.S.A., Canada, Mexico, Puerto Rico, and the U.S. Virgin Islands, call: 1.616.247.2500)

Or visit our website: www.steelcase.com

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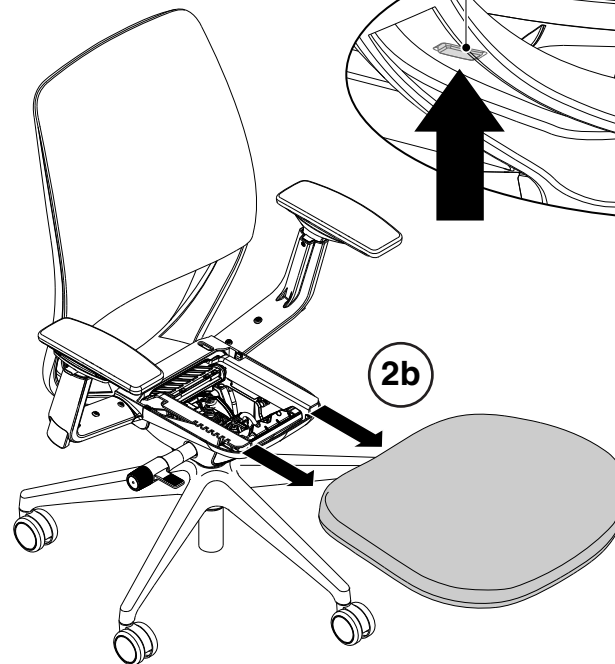
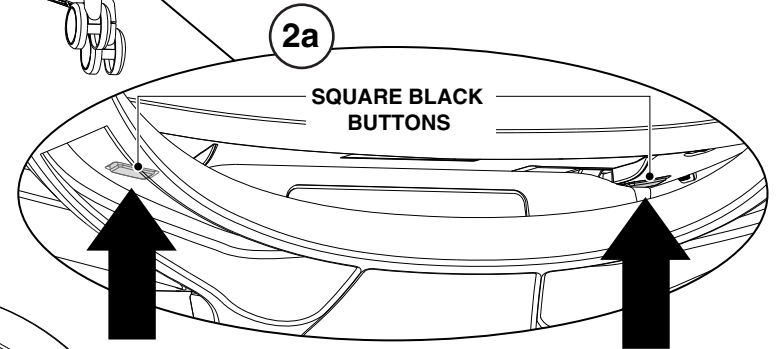
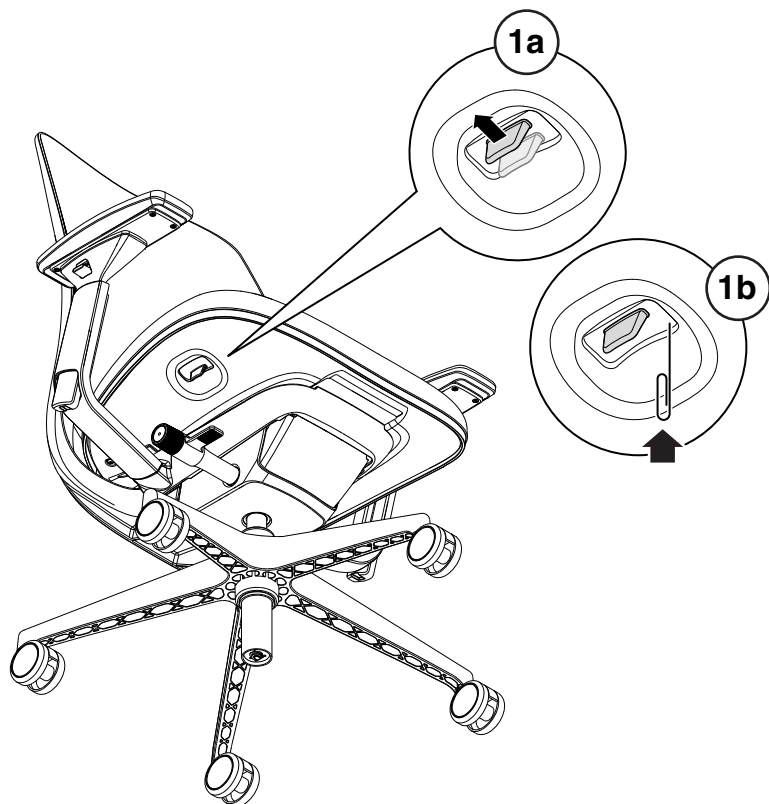
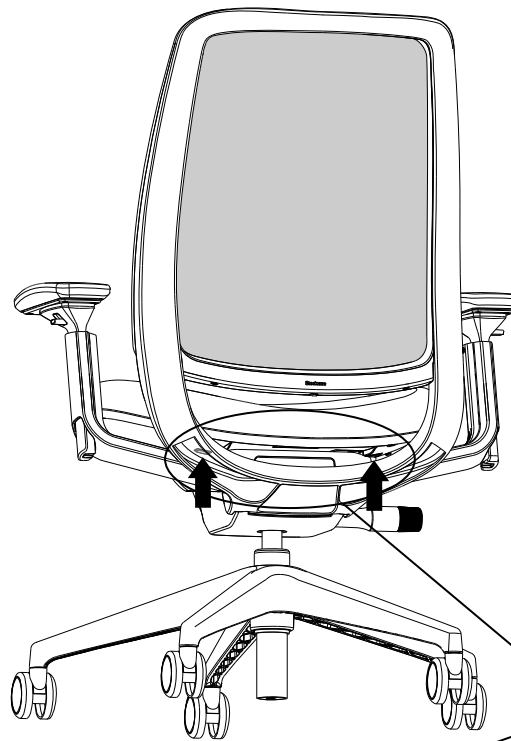
Grand Rapids, MI 49501

U.S.A.

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1. Pull seat depth lever out (1a) (Optional: Insert paperclip wire as shown in 1b) and slide seat forward.

2. Push and hold two square black buttons near the rear of the seat (2a) as you slide the seat forward and off (2b).



3. Remove two (2) screws on each arm.

4. Remove old arms.

5. Install new arms.

6. Install two (2) screws on each arm.
Torque to 3-6 Nm (26-53 in-lbs).

7. Install seat by sliding seat on rails until it clicks and stops. Adjust seat to assure proper assembly.

