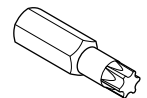
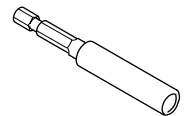
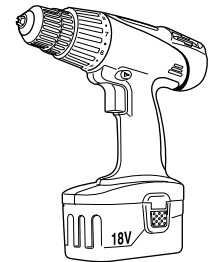
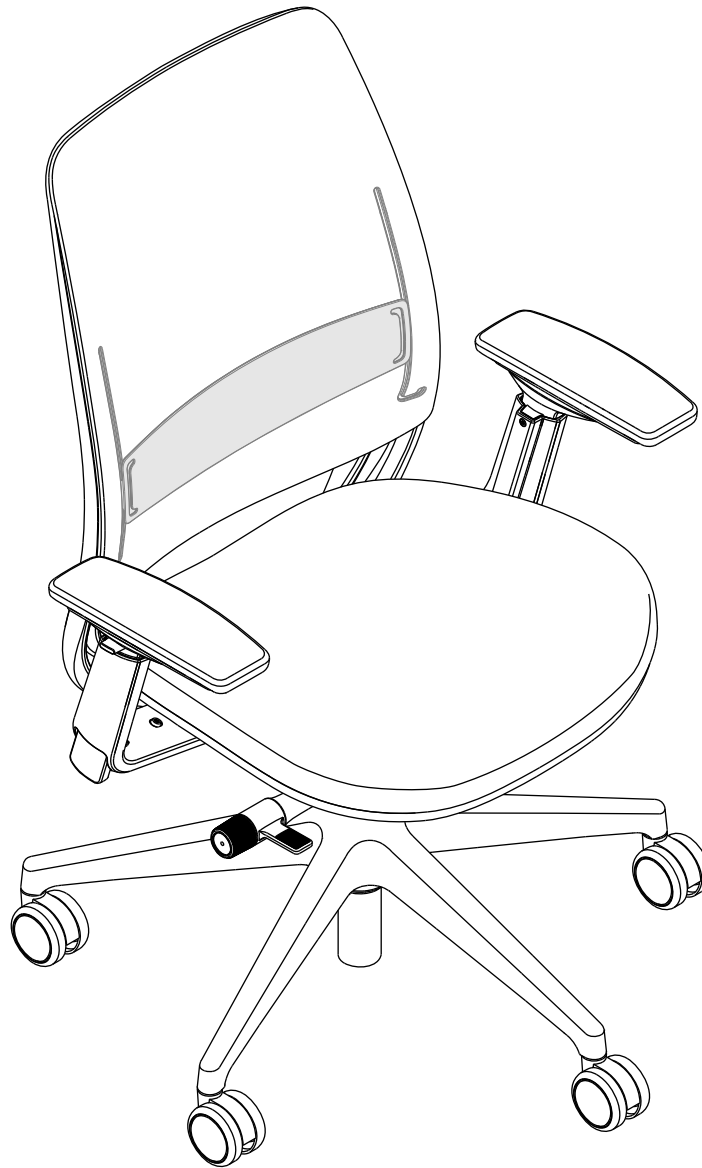
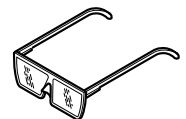


Removal and Installation of Lumbar Assembly on Steelcase Series® 2 Chair



Torx T-20



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1. Remove four (4) Back Cushion screws.

2. Push bottom out (2a) and pull up on the Back Cushion to remove (2b).

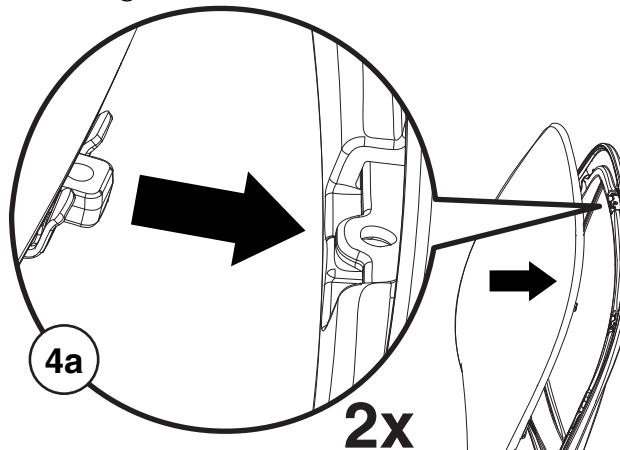
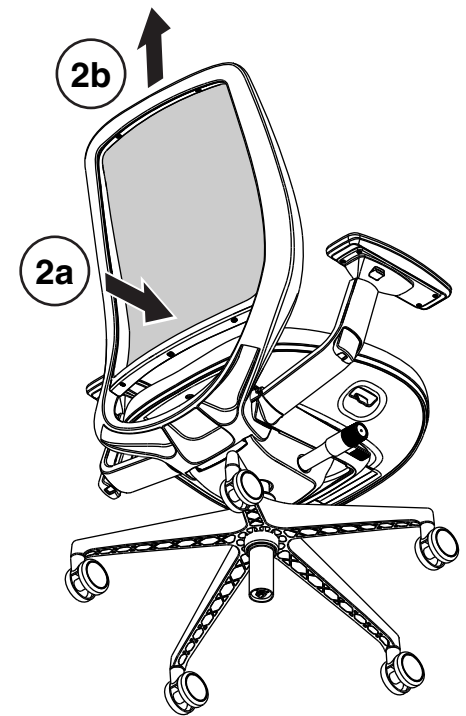
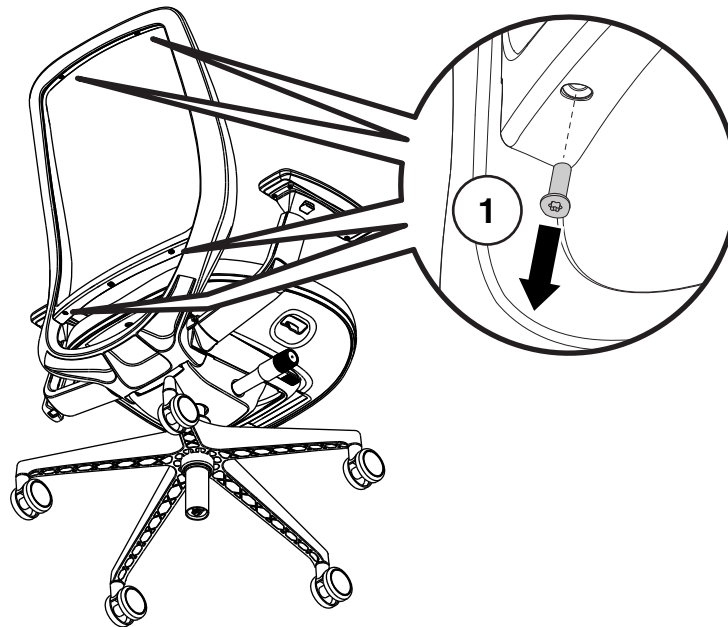
NOTE: See page 3 for removal & installation of lumbar onto the Back Cushion.

3. Center the lumbar between the two lower hooks.

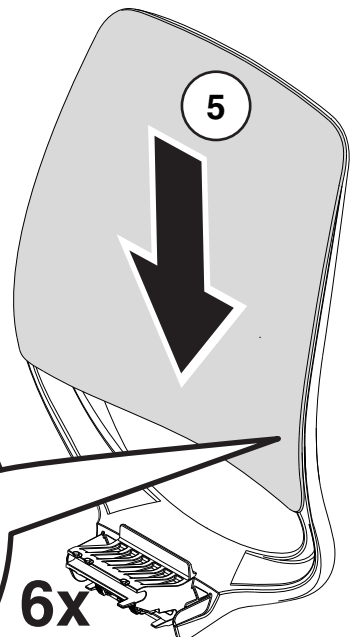
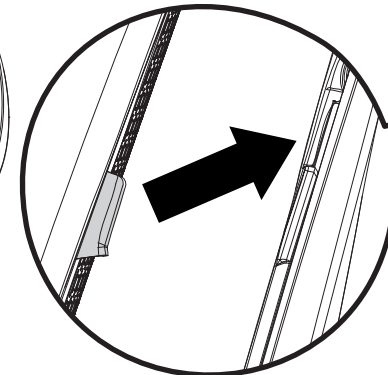
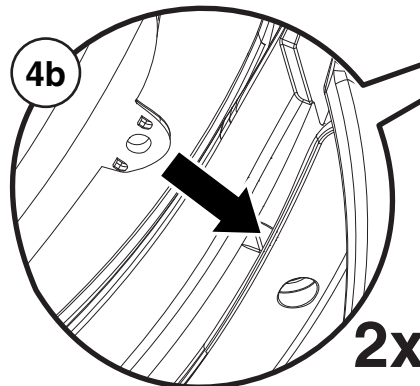
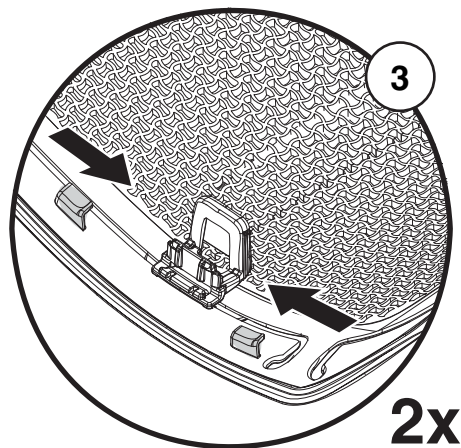
4. Start with Back Cushion top bosses in front of Back Frame top edge (4a) and Back Cushion lower tabs in front of cross bar (4b).

5. Compress Back Cushion to Back Frame to engage all six (6) Hooks, then slide the Back Cushion down.

6. Reverse step 1 to install four (4) screws into the Back Cushion. Torque to 1.45-1.95 Nm (13-17 in-lbs).



Only Back Assembly shown for clarity.



Removal & Installation of the Lumbar for Series 2 Chairs with Lumbar

1. With Back Cushion removed, the Lumbar Handles can be removed from the Lumbar Pad. Rotate the Handle to 45° (1a), then shift the gap to one end (1b) and rotate Handle to unsnap from Lumbar Pad (1c).

2. Remove lumbar by sliding it out of the Back Shell slot (2a). Reverse step for installation of lumbar. Only Handle snaps should protrude from the Back Shell slot (2b).

3. Reverse step 1 to reinstall the Lumbar Handles.

4. Follow steps on page 2 for installation of the Back Cushion.

