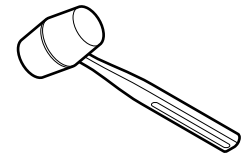


462 Leap®/Coach Pneumatic Cylinder Replacement for an Aluminum Base



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Grand Rapids, MI 49501
U.S.A.

Printed in U.S.A.

Aluminum Base Pneumatic Cylinder Replacement

1. Adjust chair to maximum seat height.
2. Turn chair upside down or set on its side.
3. Remove the base assembly from the chair control by twisting and pulling on the column with a pipe wrench or by using the removal tool, (P/N 879100100) shown on assembly direction 939504593.
4. To remove the column assembly from the base, hit the column assembly on the bottom with a hammer or mallet.
5. Slide cylinder spacer onto the new tapered standpipe with V-notch as shown.
6. Install new column assembly by inserting the tapered cylinder end into the chair control housing and tapping firmly with a rubber mallet.
7. Replace base assembly by sliding the base over the bottom of the column assembly, then tap firmly with a rubber mallet.
8. Turn chair right side up and seat taper fit joints by sitting in the chair.

