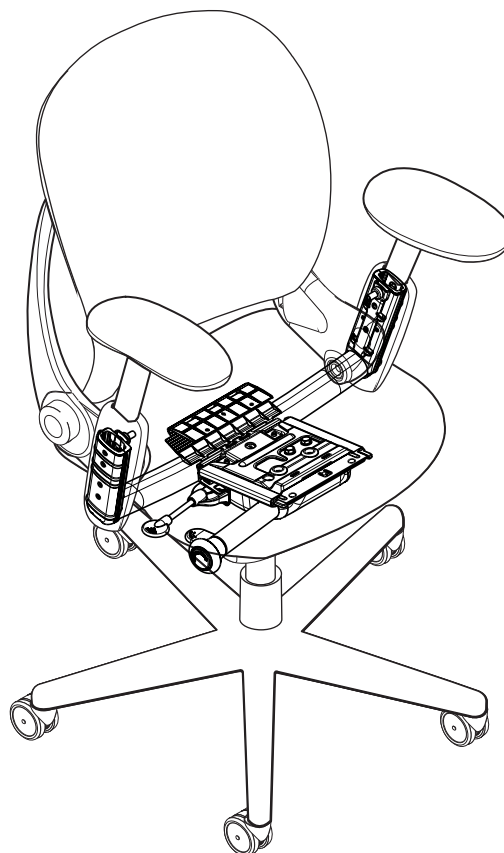


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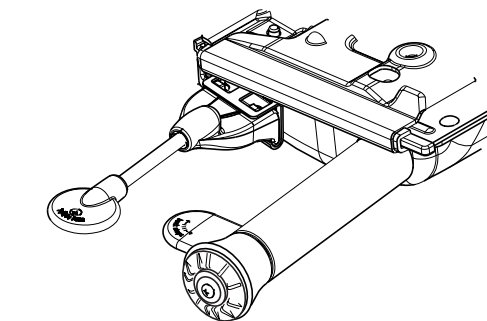
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## Upper Back Force and VBS Control Knob Replacement

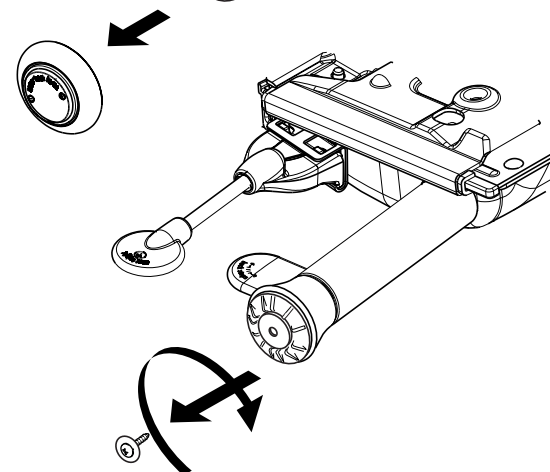
- 1.** Remove cap from upper back force control knob.
- 2.** Turning clockwise, remove the LEFT HANDED screw from clutch puck.
- 3.** Remove bell and variable backstop (VBS) activator.
- 4.** Reverse steps to re-assemble. Note: The notch in the VBS activator must go over the ball in the chair seat.



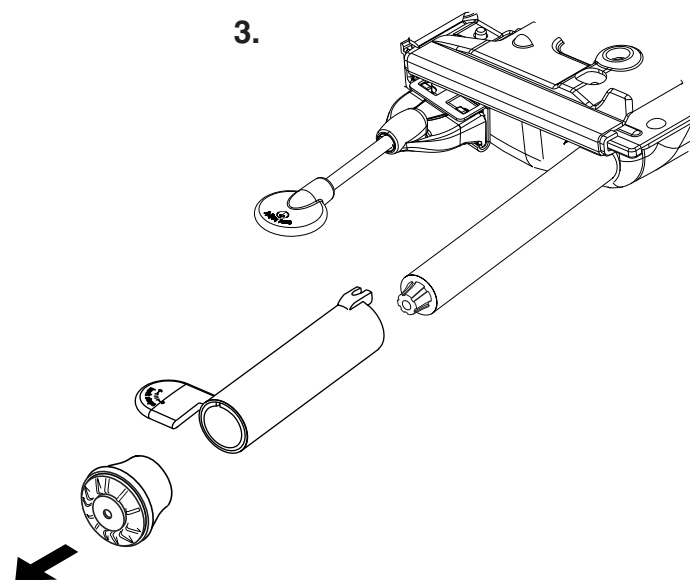
1.



2.



3.



## Height Control Knob Replacement

**Follow steps 1 and 2 if tabs are broken.**  
**Follow ALL steps if bracket is bent.**

- 1.** Push down on handle until it breaks loose from the bracket.
- 2.** Insert the bottom ridge of the new handle into the bottom of the bracket. Swing the handle up until the tabs lock into the slots in the upper bracket.
- 3.** Loosen fasteners and remove bracket and spring.
- 4.** Replace new bracket and spring with new screws. Do not exceed 35 in-lbs torque.
- 5.** Repeat step 2.

