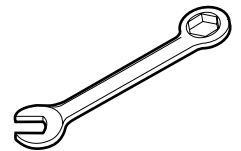
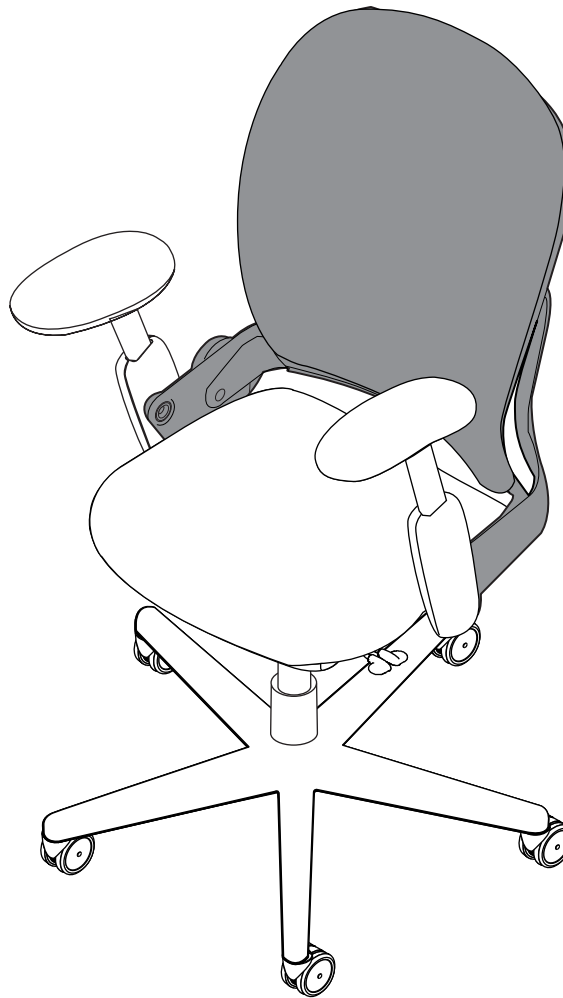


Chair Back Replacement Lumbar Height Installation / Replacement



If you have a problem, question, or request, call
your local dealer, or Steelcase Line 1 at
888.STEELCASE (888.783.3522)
for immediate action by people who want to help you.

(Outside the U.S.A., Canada, Mexico, Puerto Rico,
and the U.S. Virgin Islands, call: 1.616.247.2500)

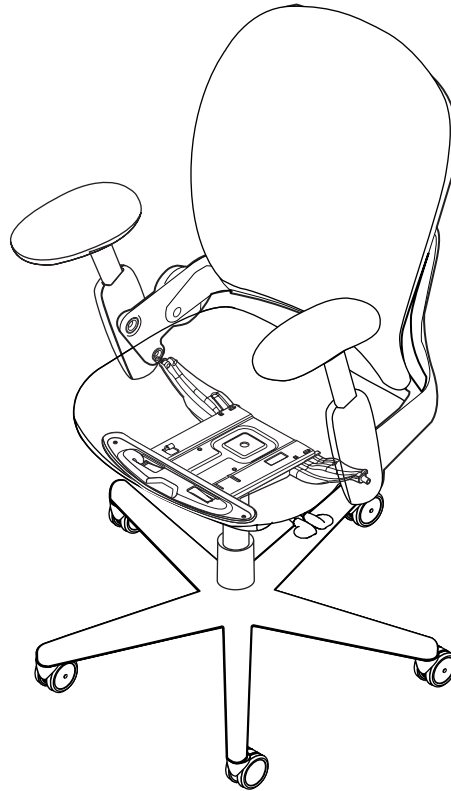
Or visit our website: www.steelcase.com

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Grand Rapids, MI 49501
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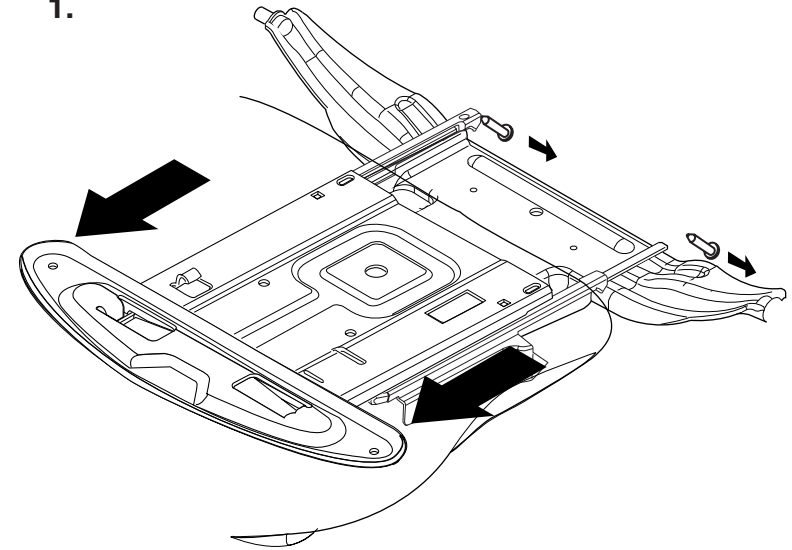
Printed in U.S.A.

Fixed Seat

1. Remove screws (2) and slide seat off.



1.

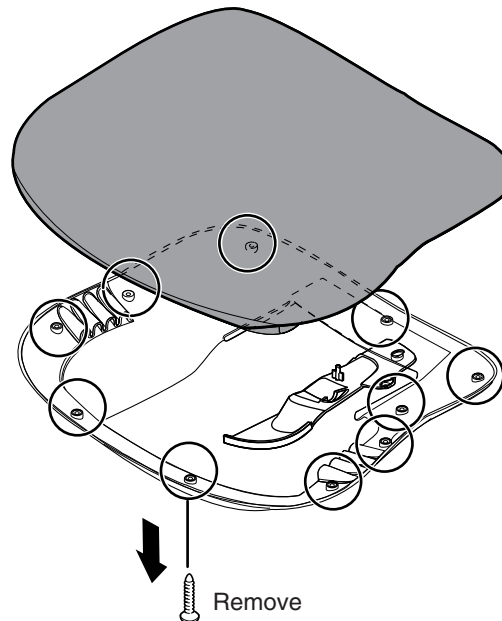


2. Remove shell screws (10).

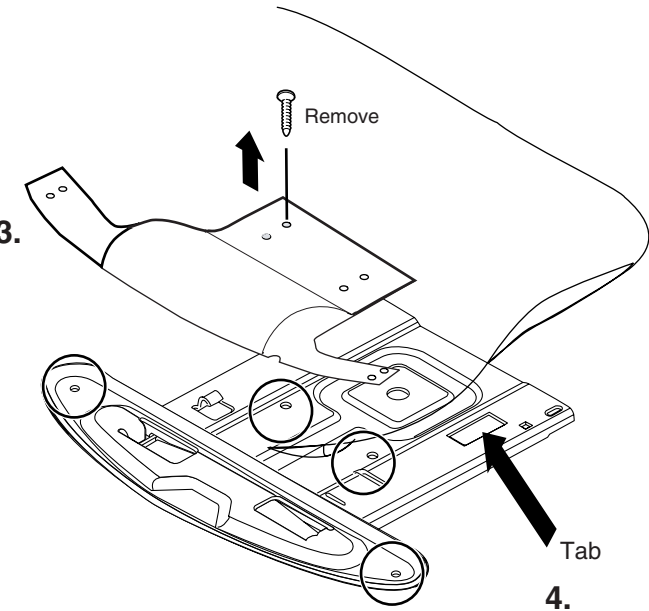
3. Remove seat support plate screws (4).

4. Reassemble. make sure plate is captured in tabs.

2.

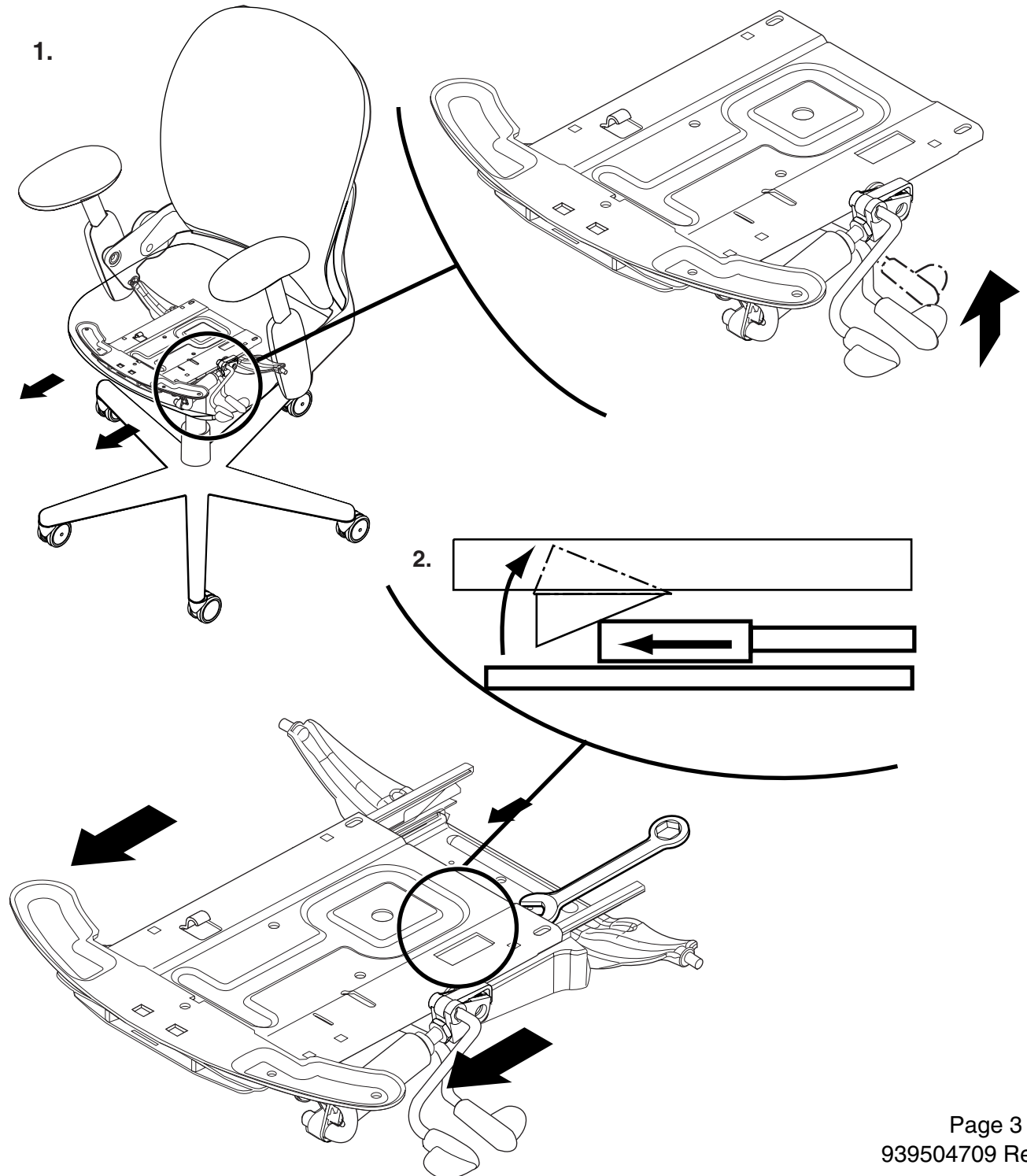


3.



Chair Back Replacement

1. Slide seat fully forward while holding side lever.
2. Disengage quick release located on the left hand side of the chair between plates and remove the seat.



3. While holding button a and pushing the trigger thru hole b with a small screwdriver or ice pick, remove the arm.

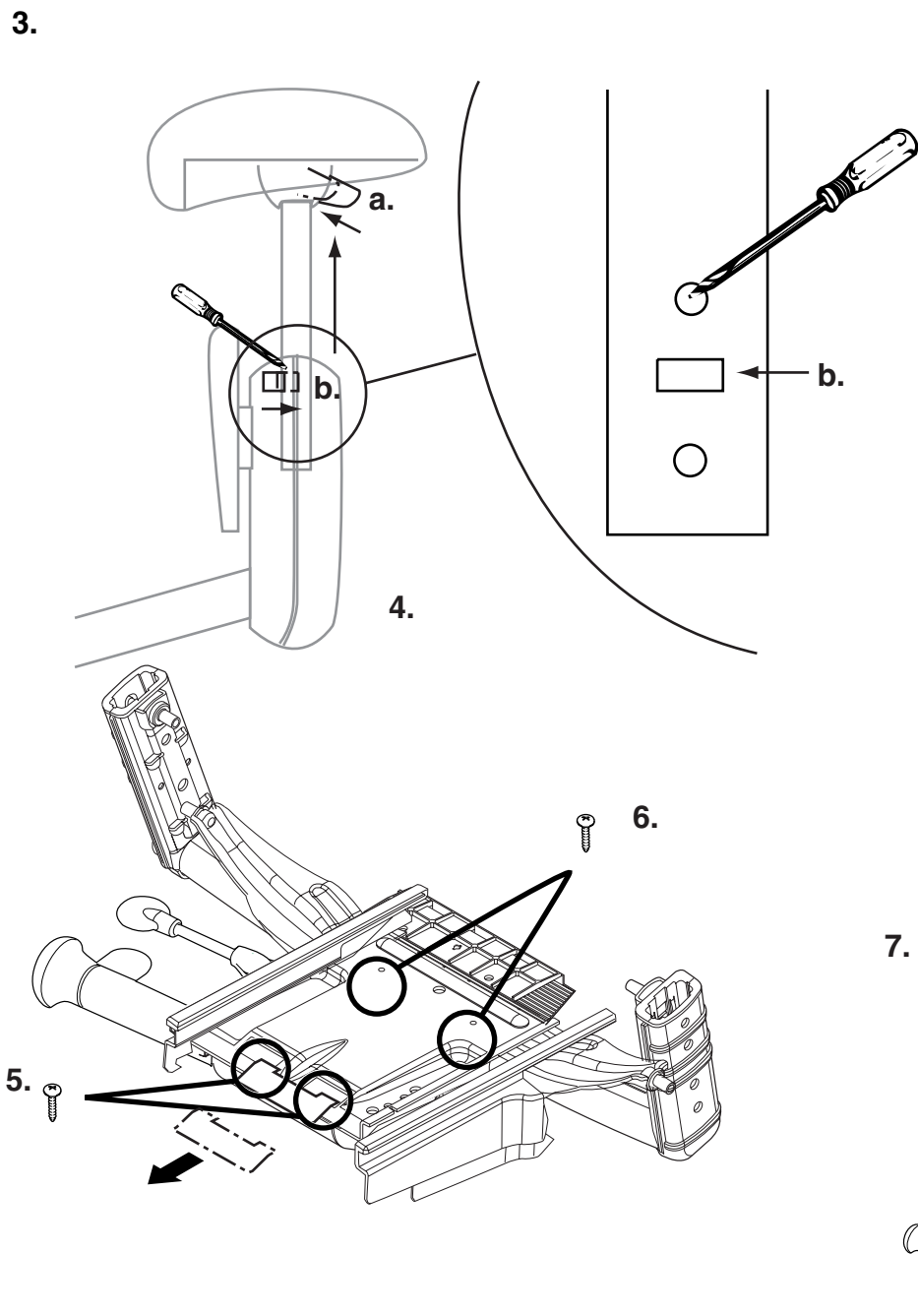
NOTE: To release the lower button, use a small screwdriver or icepick and insert into the hole located on the post..

4. Remove arm pod.

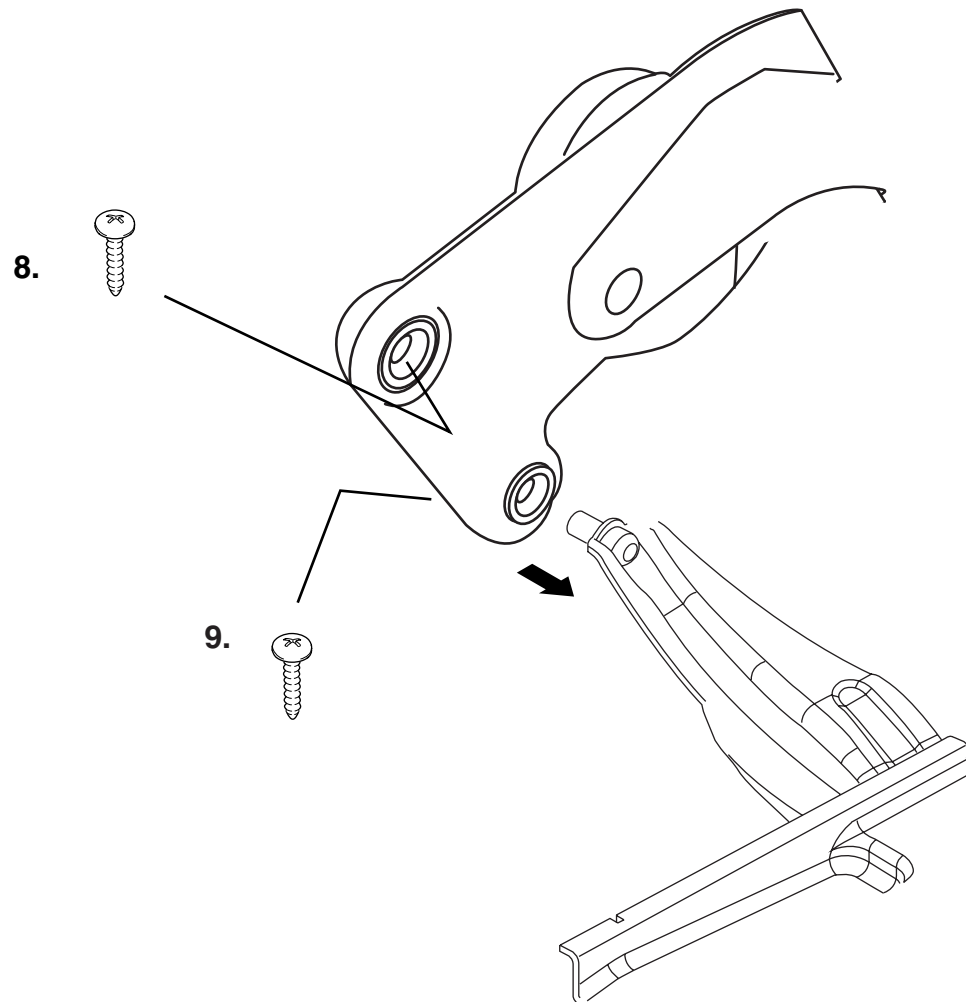
5. Unscrew 2 front screws to remove control cover.

6. Unscrew 2 rear screws to remove cowling.

7. Remove cushion from back.

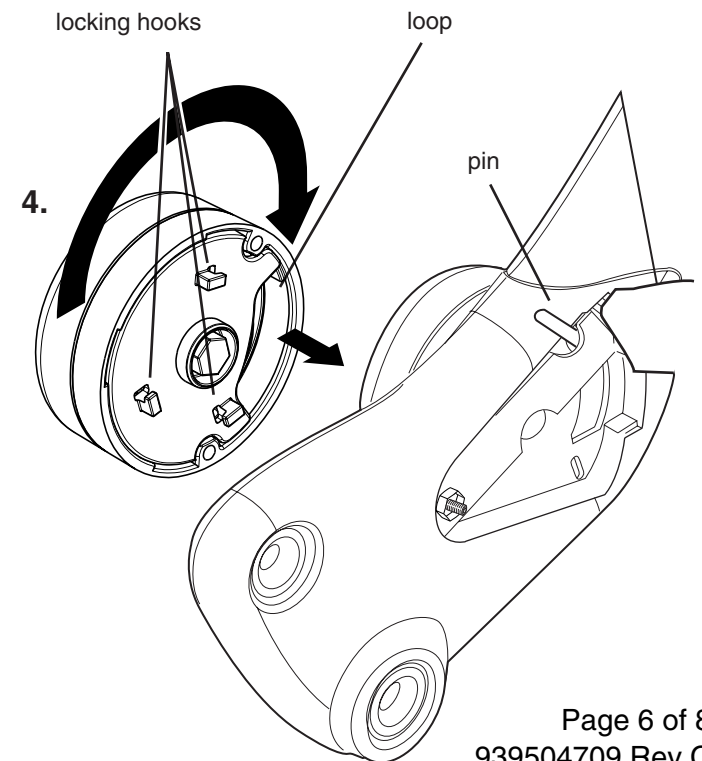
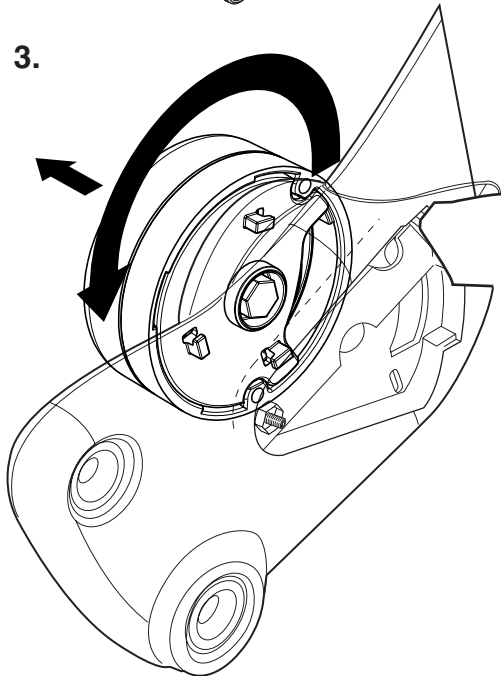
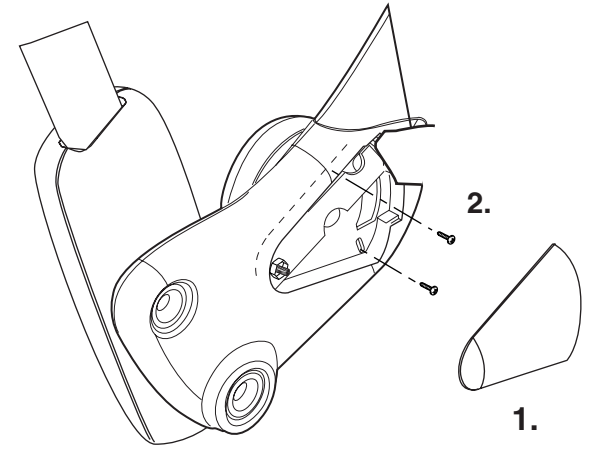
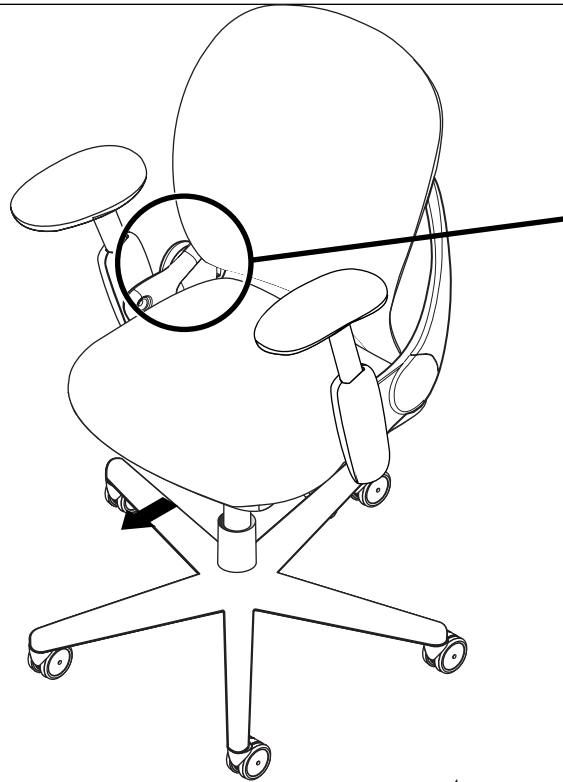


- 8.** Remove upper pilot screws.
- 9.** Remove lower pilot screws.
- 10.** Reverse steps to reassemble.



Lumbar Resistance Mechanism Replacement

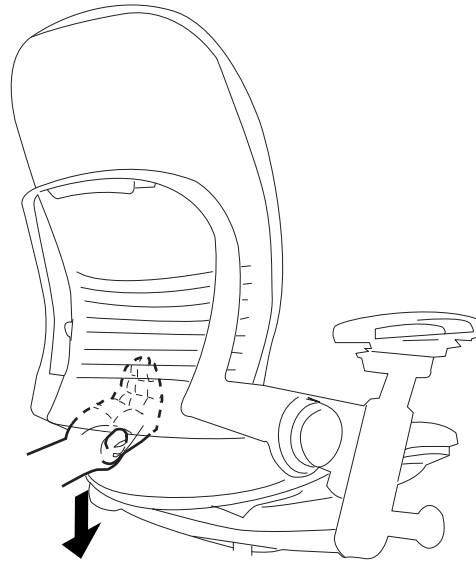
1. Pop off corner cover piece.
2. Remove 2 screws.
3. Rotate knob toward top (right) and remove.
4. Align spring loop with pin and rotate toward floor (left) to lock in place.



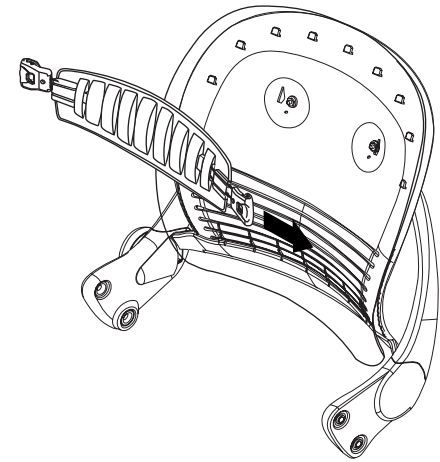
Lumbar Height Installation/ Replacement For Standard Upholstered Chair

1. Pull back down from bottom.
2. Insert lumbar.
3. Raise one side over tabs and slide all the way down.
4. Repeat on other side.
5. Slide lumbar toward bottom.

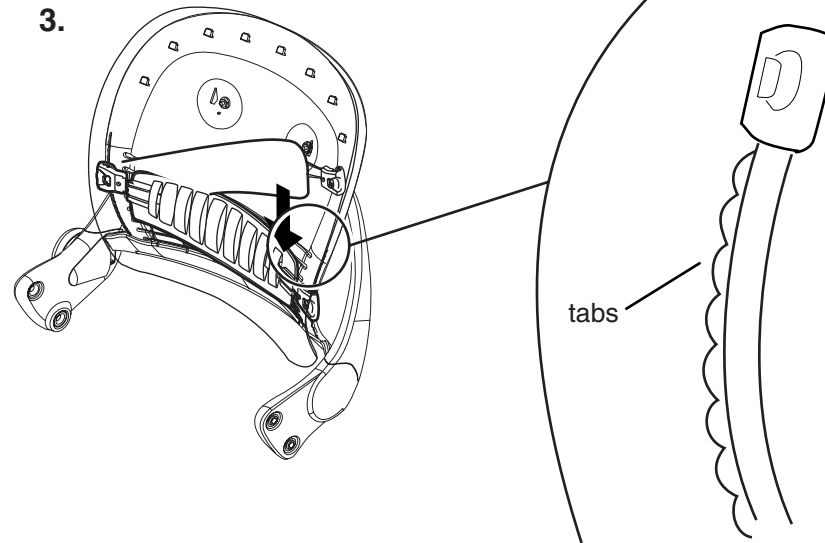
1.



2.



3.



**Lumbar Height Installation/
Replacement For Pillow
Upholstery and Vest**

- 1.** Insert lumbar between pillow or vest.

