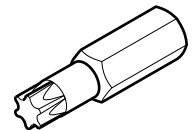
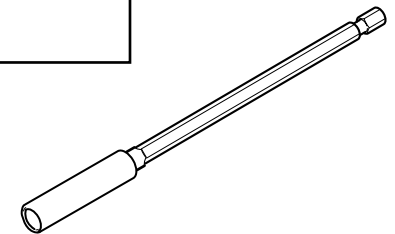
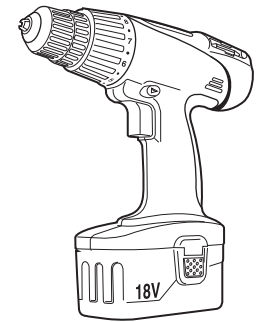
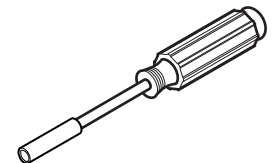


# Removal and Installation of Back Assembly on Steelcase Karman™ Chair



T-20 & T-30  
TORX BIT



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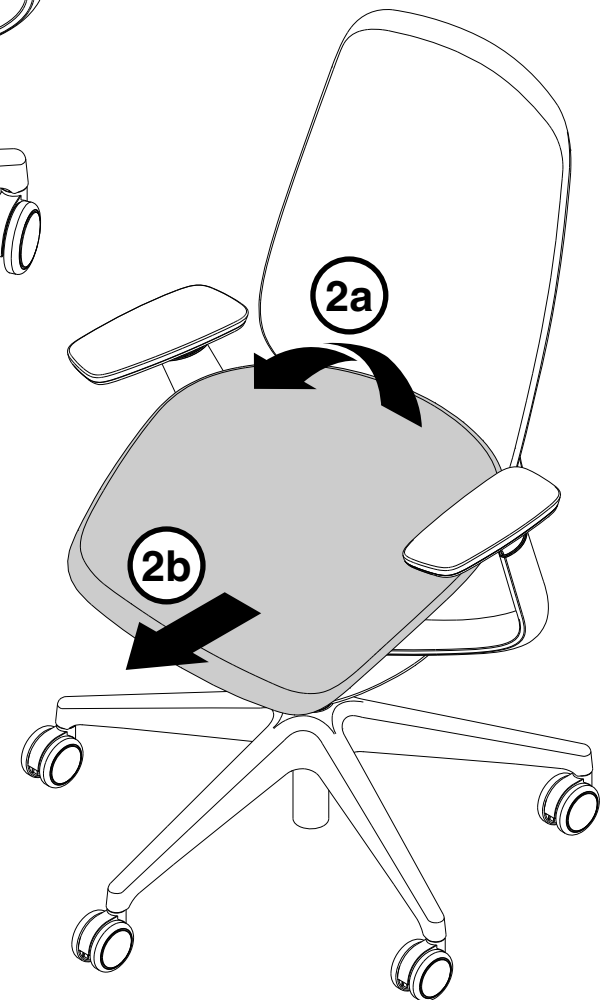
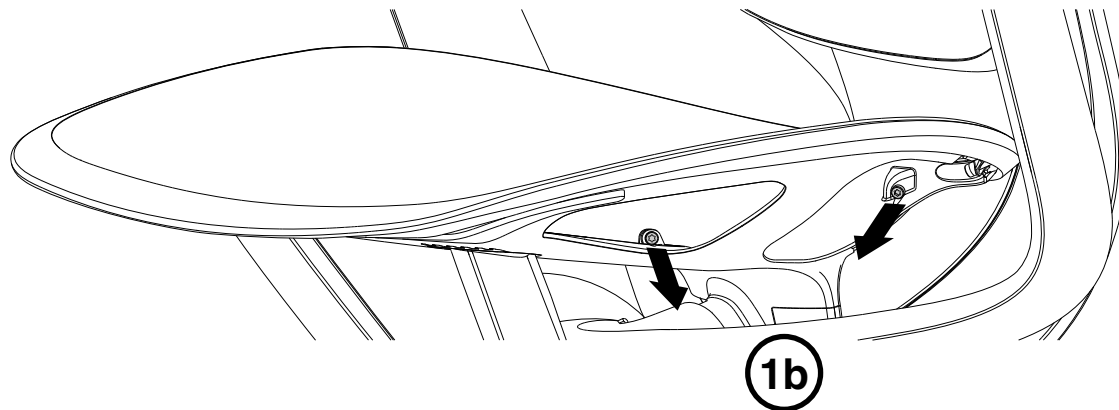
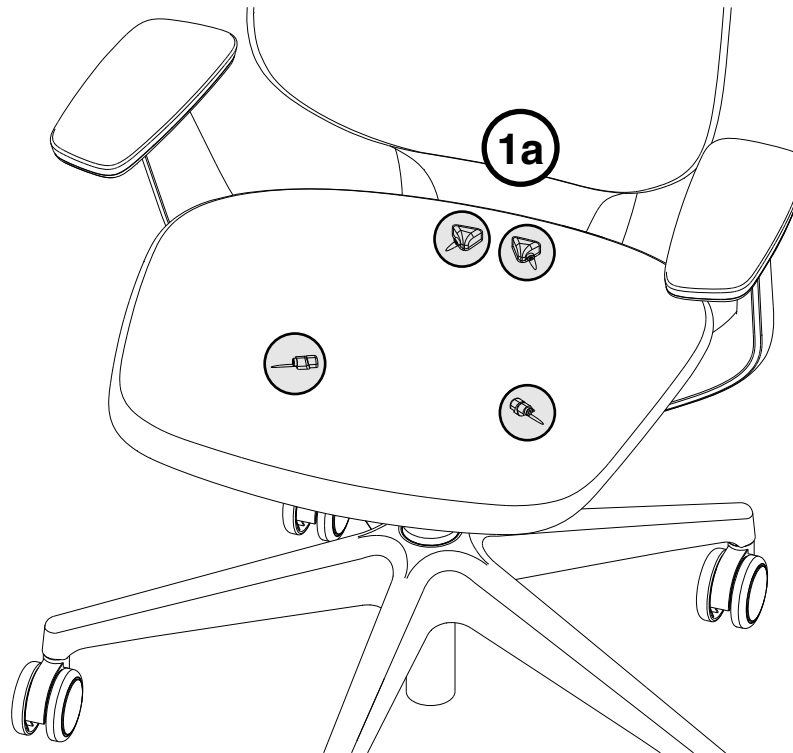
**1.** Locate seat screws (1a).

**NOTE:** These screws are accessed through the windows in the seat shell, from the side of the seat.

Use extension and T-20 torx bit to remove four (4) screws from under seat (1b).

**NOTE:** It's helpful to push the seat cushion to one side and remove the two (2) screws on the opposite side. Repeat for the other side.

**2.** Rotate upward (2a) and pull the seat forward (2b) to remove seat assembly.

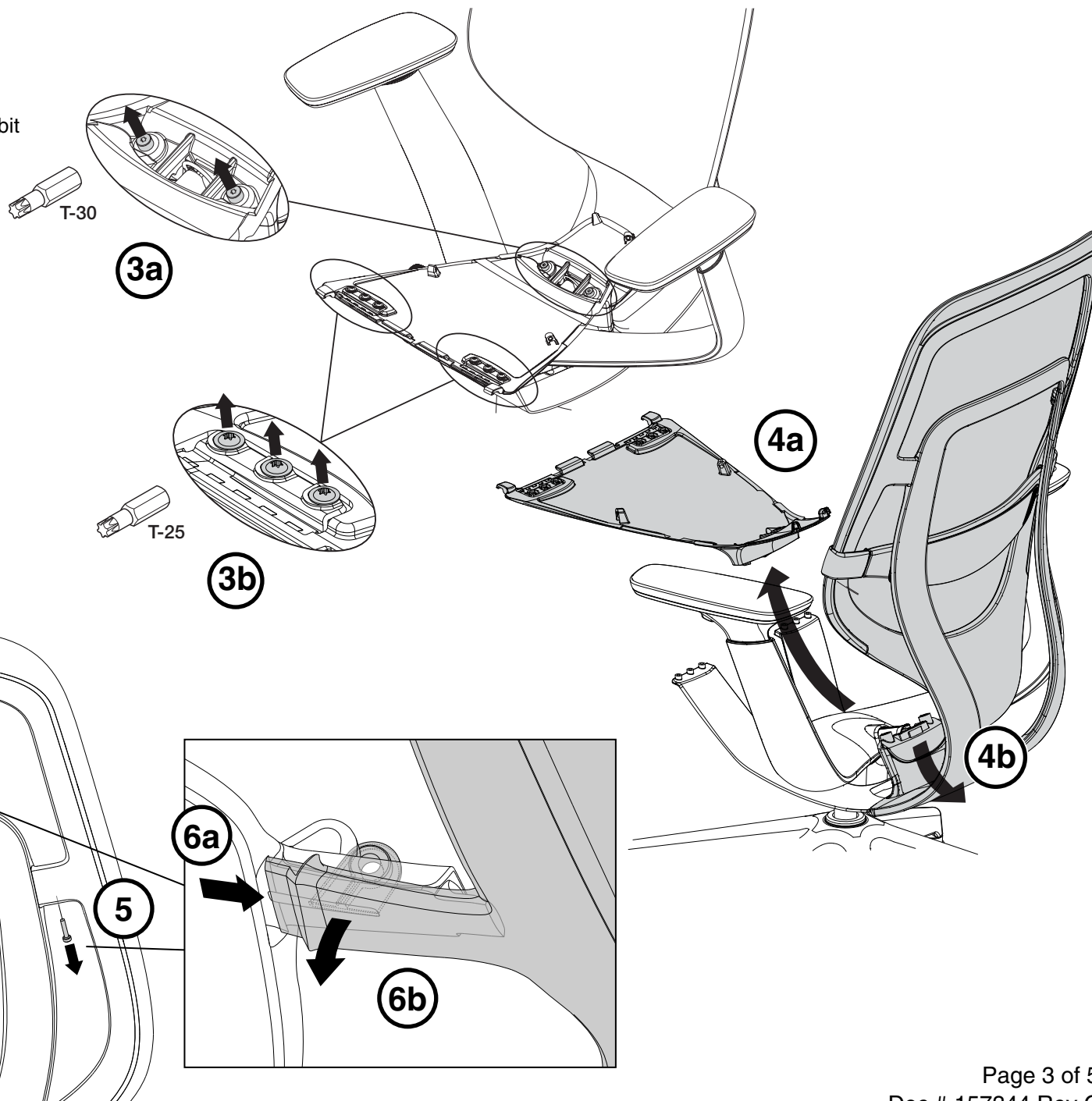


**3.** Use T-30 torx bit to remove two (2) screws from under-seat plate and T-25 torx bit to remove six (6) screws from front of plate.

**4.** Remove the under-seat plate (4a) and rotate the bottom of the back assembly out of the way (4b).

**5.** Use T-20 torx bit to remove the two (2) screws from the top of the back.

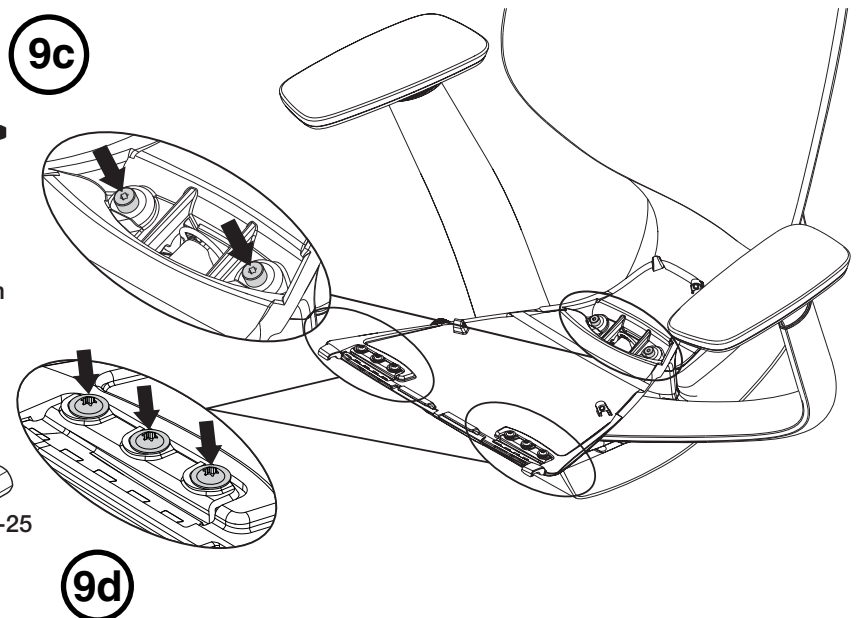
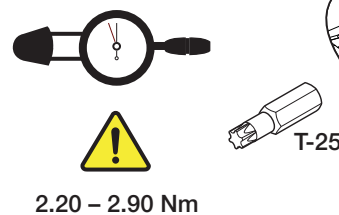
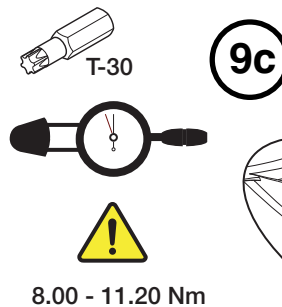
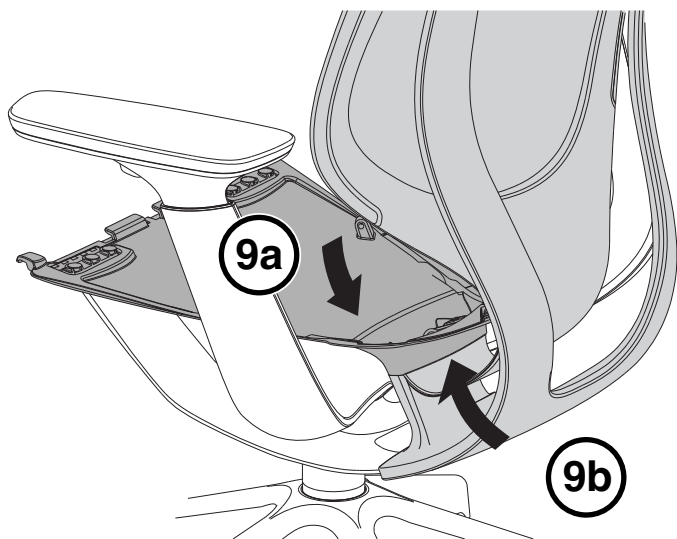
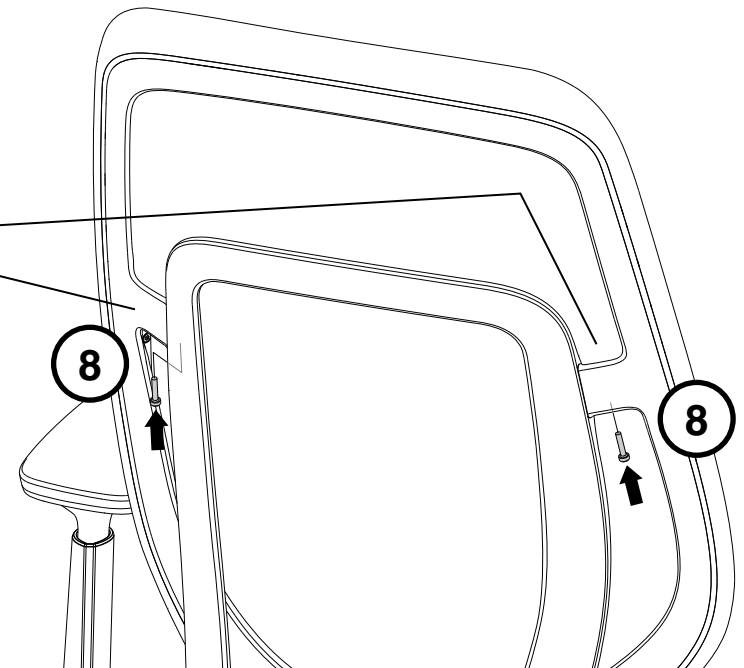
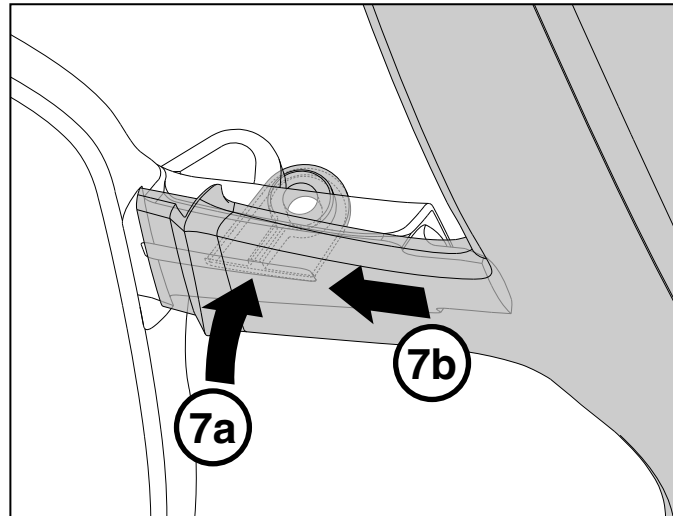
**6.** Push (6a) and twist (6b) the outer back frame away from the inner back frame on each side to remove the back assembly. Remove one side at a time.



**7.** Align the tab on the new back assembly with the slot in the back frame. Clip together (7a) and slide into position (7b) on each side. Install one side at a time.

**8.** Use T-20 torx bit to install the two (2) screws on top of the back. Do not overtighten.

**9.** Tuck bottom of new back assembly under the under-seat plate with bottom of back assembly located around mating screw bosses (9a + 9b). Use drill and T-30 torx bit to install two (2) screws (9c) and T-25 torx bit to install 6 front screws (9d). Do not overtighten.



**10.** Align holes in seat with tabs (10a), then rotate into position (10b).

**11.** Use extension and T-20 torx bit to replace the four (4) screws that were removed in Step 1. Do not overtighten.

**NOTE:** Arms removed for clarity.

